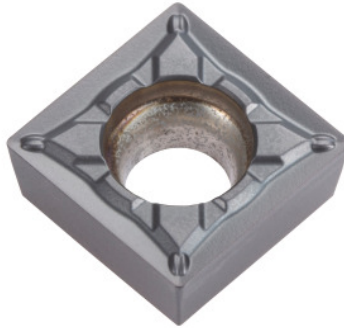


Garant

Indexable insert for turning SCMT 120408, for finish machining, Grade: HB7140-2

**Order data**

Order number	260750 HB7140-2
GTIN	4067263314851
Item class	21G

Technical description

Corner radius	0.2 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Chip breaker	VS
Coating	coated
Cutting conditions	heavily interrupted
Main application	M
ISO code indexable insert	SCMT 120408
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm

Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning